

The logo for Belliss, featuring the word "Belliss" in a bold, white, sans-serif font inside a white, rounded rectangular shape with a thin blue border. The background of the entire page is a vibrant blue with a pattern of overlapping, semi-transparent geometric shapes in various shades of blue, creating a dynamic, layered effect.

Belliss

Total Energy Solutions

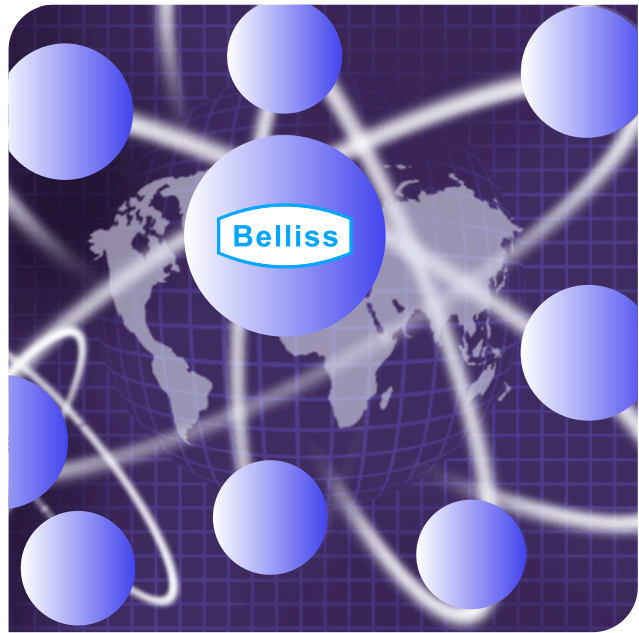
Belliss Group



THE GROUP

Belliss India Limited is the flagship company of the Belliss Group. Formally known as Belliss and Morcom (India) Limited, Belliss India Limited was incorporated in the year 1960 under the Indian Company's Act 1956. Over the years the group has grown from being solely a Steam Turbines manufacturer to include other activities like offering turnkey solutions (EPC), setup of renewable energy projects, governor services, component manufacturing, engineering services and international trading of power related equipment and services.

The group has established a formidable reputation in both the international as well as the domestic markets for providing world class products and services. Being the single largest manufacturer of steam turbines, Belliss exports to over 14 countries through its international subsidiaries, joint ventures and agents.



BELLISS INDIA LIMITED

Formerly known as Belliss & Morcom (India) Limited, Belliss India Limited an ISO 9001:2000 company was Incorporated in 1960. For nearly 50 years, Belliss India Limited has provided reliable Steam Turbines and Turbine Generator Sets for industrial plants in many parts of the world.

The origin of the technology comes from Allen Steam Turbines in the UK. Today Belliss India Limited has completed a full technology transfer. These designs cover a wide variety of steam turbines from 20 KW to 20,000 KW.

Over 2,500 steam turbines have been manufactured, commissioned and serviced by Belliss India Limited in 15 different industries. The company has production facilities in India supported by a wide network of global suppliers.

With an engineering staff of over 100 engineers, Belliss has the skills and latest 3-D CAD tools to design and manufacture turbines for your specific process and power demands.



QUALITY POLICY, TECHNICAL GROWTH

Belliss India Limited performs a full thermodynamic and mechanical analysis based on the specific process and output requirements for each customer. Once this analysis is approved by our senior engineering staff, the production drawings are created and released for material procurement and manufacturing. Our policy is to ensure that the units strictly adhere to contractual specifications.

Our facility is ISO 9001:2000 certified. This means that our quality staff utilizes a defined process for tracking material and documenting the entire manufacturing and test program.

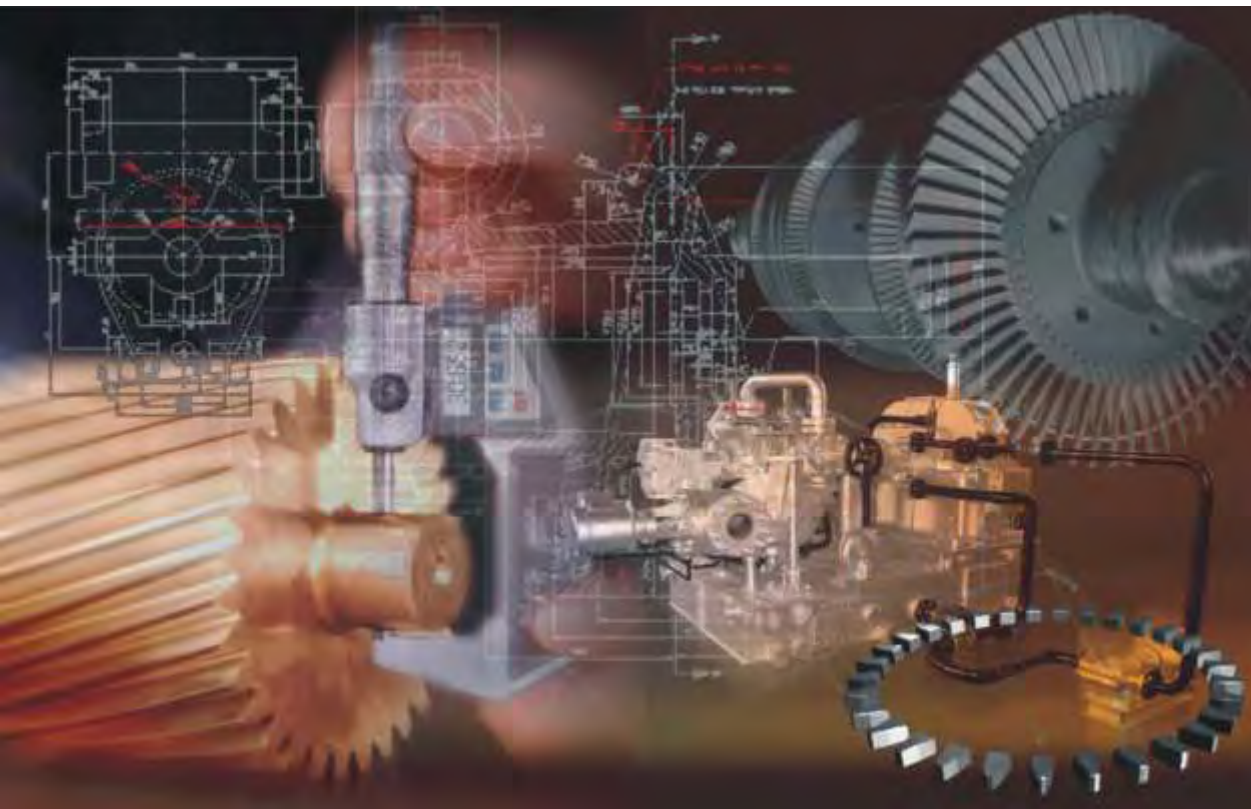
Our record for delivering quality products on time has made Belliss the supplier of choice by some of the most demanding customers.

Our philosophy of continuous improvement relies on an intensive training program which emphasizes employee direct involvement.

Our aim is to respond to our customer's ever changing demands in the most cost effective ways.

Belliss has consistently and vigorously pursued a policy of growth through technological progress and innovation. We continue to broaden our products to meet the demands for higher inlet steam conditions and greater application flexibility.

Our products comply with stringent requirements of international standards such as NEMA and API.





MANUFACTURING CAPABILITY

Belliss manufacturing operations rely largely on our network of valued suppliers and our experienced machinist and craft workers which are supported by our ISO Certified Quality System.

Critical raw materials like castings, forgings and proprietary items are procured from qualified suppliers with a proven track record of on time delivery of quality products.

Total product manufacturing is undertaken at our facility located at Bhadreshwar near Kolkata which includes the ability to perform no-load steam turbine testing. Belliss internal operations include precision manufacturing of critical components like turbine rotors, blades, casings and valves. Nearly every turbine undergoes a no load steam test after final assembly followed by a thorough inspection prior to customer delivery.



AFTER SALES SUPPORT



Belliss factories are well equipped to perform dynamic balancing of rotors, governors and hydraulic controls testing, as well as in process Non Destructive Testing.

Belliss maintains a central service and parts division located at Kolkata that is designed to support our experienced, capable and cost effective network of field service technicians.

The network of field service technicians are comprised of a team of more than 50 experienced engineers that are available to provide installation, commissioning and service 24 hours a day to customers around the world.

State of the art advanced technology enables Belliss to offer performance improvements, life extension programs and control retrofits clients existing steam turbines.



SBP 350 Turbine at Final Assembly in Bhadreshwar

BELLISS ENERGY LIMITED

The worldwide demand for energy has never been greater. Belliss Energy, a wholly owned subsidiary of Belliss India Limited, offers turn-key solutions (engineering, design, procurement, and construction) for thermal and renewable energy power plants ranging upto 50 MW.

In all our projects we use advanced technology to ensure that new facilities are cost-efficient and meet or exceed environmental standards. Belliss has an unparalleled track record of managing both large and small-scale projects, including many industry firsts. We couple this with our industry best practices and ability to rapidly scale projects in a variety of global regions and climates to provide our customers with certainty of outcome. In addition to meeting increased demand for energy, Belliss-built power plants are serving the community by providing jobs to many local residents.



Renewable Power

Today, we are proud to team with customers, partners, and suppliers to develop renewable energy projects for building tomorrow's generation. As a result, the Renewable Power business line was created to address the unique challenges of alternative energy, and within the business sphere the following market sectors exist:

- Biomass and Gasification
- Biogas
- Solar Thermal and Photovoltaic
- Geothermal Applications
- Carbon Credits

Belliss is determined to be a leader in meeting the need for clean, alternative energy. To this end, we employ a broad range of sustainable developments and design solutions for our customers throughout the industry. We understand the delicate balance of meeting today's energy needs and those of tomorrow, while recognizing the complex relationships between economic growth, human well-being, and the environment so through a disciplined method we continuously assess and review processes and technologies with the intent to provide added value to our customers.

As the Renewable Power industry continues to grow, so does Belliss by building upon its tradition of excellence and proven track record for project execution. We will continue to outpace the field in our ability to appropriately scale and manage deployment complexity with multiple network elements, deployment teams, and peak deployment demands.

Belliss Energy employs their own dedicated staff for sales, marketing, pre-bid, post bid and project management and coordination. Erection and Commissioning services are offered through our partner companies with supervision being managed by our own internal team.





BELLISS GOVERNOR SERVICES (DBA: Gov Controls India Limited)

Belliss Governor Services was formed to exclusively service all makes of Hydraulic Governors. We are the only "Authorized Independent Service Facility" (AISF) of Regulateurs Europa (Member of Heinzmann Group) in India and can also service all Woodward line of governors.

We are the prime mover Governing Systems specialist engaged in sales and services of Hydro-Mechanical and Electronic Governing Systems.

Belliss Governor Services is well equipped with the knowledge, skill and personnel alongwith complete facilities for repairing, dismantling, assembling, refurbishment and accurate calibration of any type of Governors to factory specifications. Our facility includes state of the art Test bench, high speed machine for polishing the components and special tools, jigs & fixtures for dismantling and assembling of any type of Governors. In order to provide our customers with top quality service, with minimum turn around time, we maintain a large stock of RE and Woodward original spare parts. Our customers can also take advantage of our exchange Governor stock, to further reduce downtime.

We also undertake field services at customer's site relating to Governor hunting, load sharing, generators synchronizing problems and other Governing system related trouble shootings.

Over the years Belliss Governor Services has kept up with new developments in Governor technology. Nowadays technology is changing, presenting the industry with new sophisticated Governor systems. The industries now demand that these new, advanced Governor systems be engineered, installed and serviced by factory trained engineers/technicians. Our years of experience provide you with the application engineering to advise you of the best Governor and control systems to match your needs. We also undertake complete turn-key projects of Electronic Governing systems as well as retrofitting of Hydro-Mechanical Governors to Electronic Governors for Power Generation Units as well as Mechanical Drive Units and have recently patented the technology to convert hydro mechanical governors into hydro mechanical amplifiers which are interfaced with an electronic Governor to create a cost effective electronic Governing system.

Customer training in the operation of Governor control systems has always been a service provided by us. We are committed to provide the highest quality service. Our distinguished Customers are from the following industries:-

- Sugar industries
- Fertilizers & Chemical Companies
- Refinery & Petroleum
- Steel plants
- Cement Plants
- Distillery
- Shipping Corporation
- Industrial Generators
- Paper Industry



BELLISS ENGINEERING SERVICES (DBA: Intertool Engg. & Trading Company Limited)

Belliss Engineering Services is an ISO 9001 – 2008 certified limited company established in 1995



Manufacturing Services

Turbo Machinery and Power:

Belliss Engineering is backed by long history of manufacturing expertise in Turbo Machinery and Power domain. We work for Steam Turbines. We have:

- A track record for supplying over 80,000 Steam Turbine Blades and other components to Turbine OEM's in India in the last 14 years.
- Done manufacturing of Turbine assembly components (Blades, Shrouding, Vanes, laser for Shrouds Rotor shaft) for leading Indian OEM.

Aerospace and Defense

Belliss Engineering has diversified into the Aerospace and Defense industries and currently offers solutions to Hindustan Aeronautics Limited – a leading Government of India enterprise and the other various Ordnance Factories in India.

Railways

Belliss Engineering in partnership with BTN - Borg Warner and Lovells, Australia will supply complete Turbo Charger Systems and Conical Springs to the Indian Railways and other industries. These relationships mark a new chapter in Belliss's history and are of substantial significance.

Our Main Machines:

1. Deckel Maho CNC Universal Milling Machine - Model DMU 80.

(Under Order)

The machine is a 5 axis CNC machine.

Universal milling machine in mono BLOCK construction DMU 80

Traverse range: X = 980 mm / 38.5 in (longitudinal)

X = 880 mm / 34.7 in (longitudinal, with option B-axis)

Y = 630 mm / 24.8 in (transverse)

Z = 630 mm / 24.8 in (vertical)

Control: HEIDENHAIN control iTNC 530

2. Bridge Port, 4 Axis, Model BPC-320H

With Fanuc OM Code Program Compatibility, X=350 mm, Y=250 mm, Z=300 mm, and fourth Axis Working table 300 x 300. Load capacity 100kgs, indexing capacity 20 r.p.m, minimum increment 0.001 degree. Rotary table is a fully controlled contouring 4th axis. It has 360,000 positions and integral automatic clamping and is ideal for indexing applications as well as rotary cams. Magazine capacity 20 tools, Number of pallet loading stations 2.

Note: - Under Retrofitment for 5th Axis.



3. Haas, USA MAKE, Model TM-1 Tool Room Mill

HRT160- 160 mm (6.3") Servo Rotary Table Four Axis with Fanuc 'G' Code Program Compatibility, X = 762 mm, Y = 305 mm, Z = 406 mm, A= 160 mm. Working table 267 x 1213 mm, T-slot 15.875 mm



4. Haas, USA MAKE, Model TM-1 Tool Room Mill

With Fanuc 'G' Code Program Compatibility, X=762 mm, Y=305 mm, Z=406 mm.
Working table 267 x 1213 mm, T-slot 15.875 mm



5. Colchester C.N.C. 6000 Computer Numerically Controlled Lathe (Fanuc OTB)

Capacities:

Centres Height 380 mm (15 inches) admits between – 2.25 M (88.5 in), 3.00 M (118 in), 4.00 M (157.5 in), Beds: Width of Ways – 480 mm (19 in), Types of Ways – Vee and Flat, Z axis Stroke – 2130 mm (84 in) 2880 mm (113 in) 3880 mm (153 in), X Axis Stroke - 375 mm (15 in) Spindle speeds range = 10 -1000 rpm

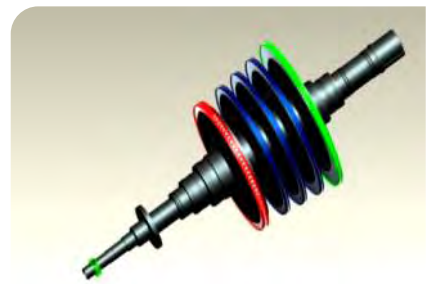
Height of machine = Floor to Spindle Centre = 1210 mm (47.5 in) Weight = 8750 kg

6. Leadwell Vertical Machining Centre: Model MCV – 760 LH

Capacity: X Traverse: 700 mm; Y Traverse: 500 mm; Z Traverse: 500 mm

Other Machines:

7. PAC make Lathe machine with DRO, Model CM 6241
8. Kirloskar make Lathe machine, Model 1330
9. Kirloskar make Centre Lathe machine, Model Enterprise – 1875
10. PAC make Milling machine with DRO, Model 811039
11. HMT Vertical Milling machine, Model FN – IV
12. HMT Universal Milling machine, Model FN
13. HMT make Lathe machine
14. HMT make surface grinder machine (3 nos).
15. HMT make Horizontal Milling machine.
16. Pack Turn Mill Centre



Engineering Services

The Engineering services division offers the following CAD/CAM/CAE solutions to its customers.

- 2D Drafting
- 3D Modeling
- Tool, Mould, Die Design
- CNC programming and NC code generation
- Product development and Product Engineering
- Mold Design and Mold flow Analysis
- FEA



BELLISS INTERNATIONAL LIMITED

We are one of the leading exporters in India exporting various engineering products to Africa, S.E. Asia, the Middle East, South America and Australia and shall be soon executing international turnkey projects. With our strong, long-standing culture of striving towards technological and business excellence, fosters cutting-edge innovations, we can say with confidence that we as a company, play a pivotal role in the advances in infrastructure design and engineering. We recognize that to truly advance as a global player, we need to raise the bar, focus on innovation, quality, delivery of our promises and services and not rest on our laurels.



We have come a long way since we took our first step but we know there are miles to go and promises to keep. Our strong belief in the view that we are partners in growth for both our customers and employees manifests itself as clearly laid down and resolutely adhered to by our Quality and Safety policies.



We take our business seriously and we take our planet seriously. Which is why we have an Environment policy clearly outlining our roles and responsibilities towards our beautiful planet. Global leadership, business excellence, and sustainable, equitable development is what we strive for.

We attribute our success to our strong, long standing culture of striving towards technological and business excellence. Our steadfast focus on fostering a culture of cutting-edge innovations has improved lives of our customers and our employees across the world. Today, we can say with confidence that we, as a group, have

played a pivotal role in advances in infrastructure design and engineering.

As we take on the challenging times and move towards realizing our vision, we stay steadfastly committed to fostering a culture of high integrity and to our eternal quest for excellence and sustainable development - where development of one section does not preclude development of another.

We promise to pursue our vision with relentless discipline and energy and invite you to be a part of our journey towards a better tomorrow... a tomorrow that's better for our clients, our employees, our society and our world

International Divisions

BELLISS USA INC.

Belliss USA Inc. has been established to leverage the reliability, experience and competitive cost for Belliss Groups products and services in North and South America.

BELLISS ENERGY ASIA PACIFIC PTE. LTD.

Keeping in mind the demand for energy solutions in the Asia Pacific region Belliss has setup a subsidiary called Belliss Energy Asia Pacific Pte. Ltd. Headquartered in Singapore the company manages the Asia Pacific regions business for the Group's products and services.

BELLISS NUSATECH ENERGY SDN. BHD

Belliss Nusatech is a joint venture company between Belliss Energy Asia Pacific Pte. Ltd and Nusantara Technologies Sdn Bhd to cater to the energy demands of Malaysia and other neighboring countries.



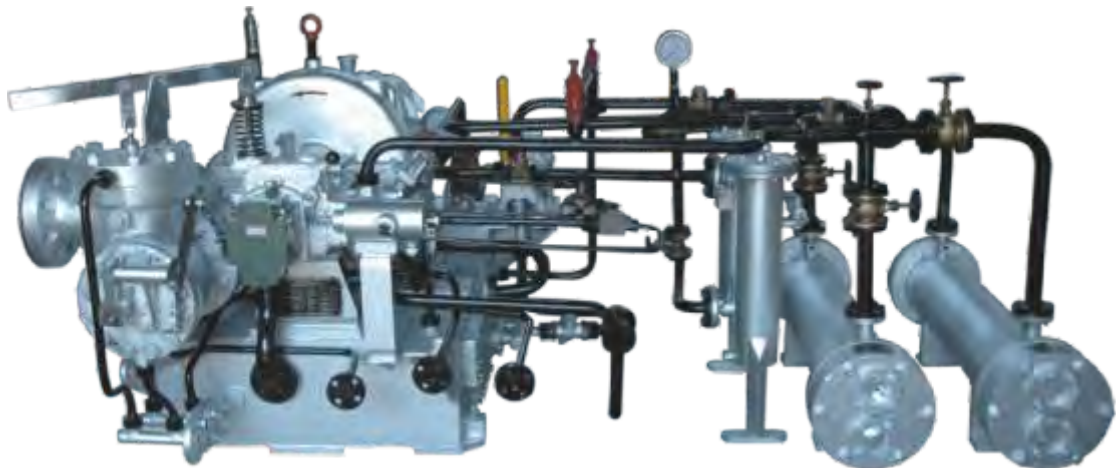
SINGLE STAGE BACK PRESSURE TURBINES

SS 4A

Rated Speed	:	7000 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	842° F / 450°c
Max. Exhaust Pressure	:	80 Psig / 5.6 kg/cm ² g
Max. Output	:	700 HP / 522 kw

Salient Features

- Shrunk fitted Curtis Wheel
- Replaceable Nozzles
- One Hand Valve
- Four point angular Contact Thrust Bearing
- Carbon Ring Glands
- Woodward Hydro Mechanical Governor
- Ring Lubricated option available

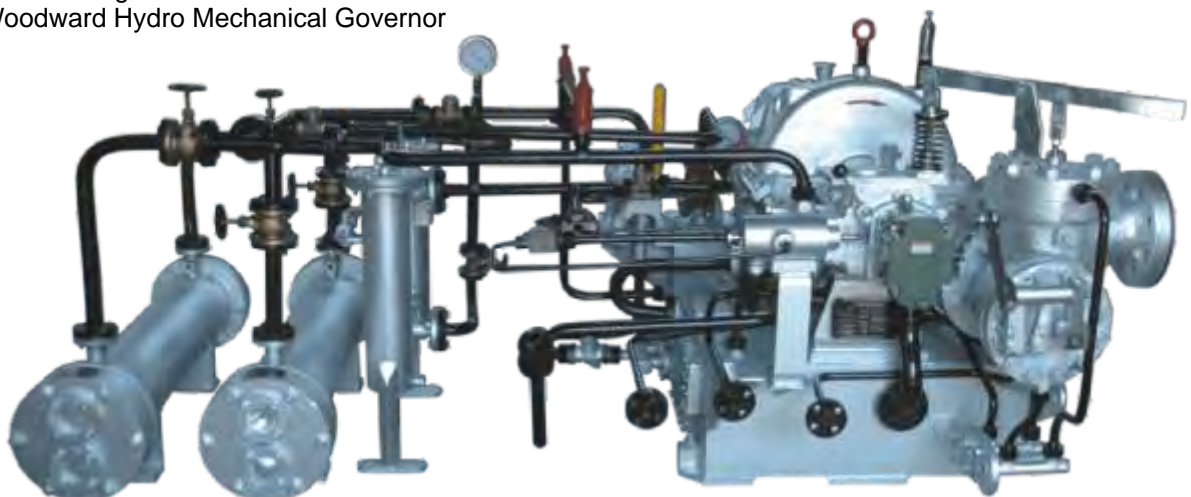


SS 6A/6H

Rated Speed	:	6000 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	842° F / 450°c
Max. Exhaust Pressure	:	284 Psig / 20 kg/cm ² g
Max. Output	:	1200 HP / 900 kw

Salient Features

- Shrunk fitted Curtis wheel
- Replaceable Nozzles
- Two Hand Valves
- Four point angular Contact Thrust Bearing
- Carbon Ring Glands
- Woodward Hydro Mechanical Governor



SS 8A/8H

Rated Speed	: 5000 rpm
Max. Inlet Pressure	: 650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	: 842°F / 450°C
Max. Exhaust Pressure	: 284 Psig / 20 kg/cm ² g
Max. Output	: 3000 HP / 2200 kw

Salient Features

- 800 mm Main Wheel Diameter (biggest available in any single stage Turbine)
- Replaceable Nozzles
- Special Alloy shrunk fit Curtis wheel
- Option for solid rotor forging
- Two Hand Valves
- 200 mm diameter Inlet system
- Rateau wheel also available
- Four point angular contact Thrust Bearing
- Carbon Ring Glands
- Option for Labyrinth Glands
- Woodward Hydro Mechanical Governor



SS 26

Rated Speed	: 5000 rpm
Max. Inlet Pressure	: 455 Psig / 32 kg/cm ² g
Max. Inlet Temperature	: 750°F / 400°C
Max. Exhaust Pressure	: 70 Psig / 05 kg/cm ² g
Max. Output	: 1200 HP / 900 kw

Salient Features

- Shrunk fitted wheel
- Replaceable nozzle
- Woodward Hydro Mechanical Governor. Electronic Governor can also be supplied if required.
- Carbon Ring Glands
- Two Hand Valves for overload

SS 26M

Rated Speed	: 5000 rpm
Max. Inlet Pressure	: 455 Psig / 32 kg/cm ² g
Max. Inlet Temperature	: 750°F / 400°C
Max. Exhaust Pressure	: 70 Psig / 05 kg/cm ² g
Max. Output	: 1200 HP / 900 kw

Salient Features

- Shrunk fitted wheel
- Replaceable Nozzle
- Woodward Hydro Mechanical Governor. Electronic Governor can also be supplied if required
- Carbon Ring Glands
- Two Hand Valves for overload
- Special Solid Root Type moving Blades

SS 26X

Rated Speed	: 5000 rpm
Max. Inlet Pressure	: 650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	: 842°F / 450°C
Max. Exhaust Pressure	: 70 Psig / 05 kg/cm ² g
Max. Output	: 1100 HP / 820 kw

Salient Features

- Shrunk fitted wheel
- Special welded Nozzles
- Woodward Governor. Electronic Governor can also be supplied if required.
- Carbon Ring Glands
- Two Hand Valves for overload





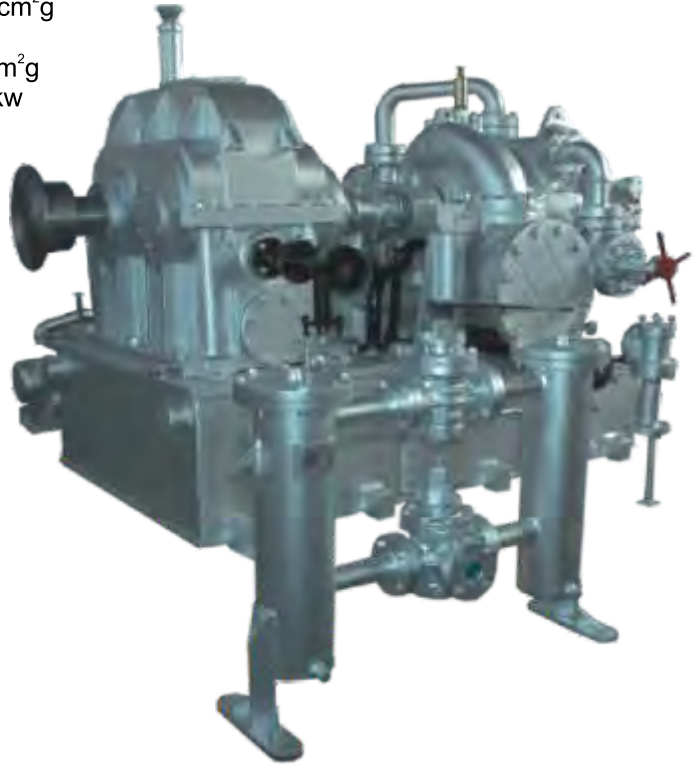
MULTISTAGE BACK PRESSURE TURBINES

MS26M

Rated Speed	:	5000 rpm
Max. Inlet Pressure	:	455 Psig / 32 kg/cm ² g
Max. Inlet Temperature	:	750°F / 400°C
Max. Exhaust Pressure	:	70 Psig / 05 kg/cm ² g
Max. Output	:	3000 HP / 2200 kw

Silent Features

- Replaceable Nozzle
- Replaceable Rotor wheels
- First stage usually Curtis
- Mechanical Governor
- Woodard Electronic Governor available
- Carbon Ring Glands
- Labyrinth Glands available
- Michell Thrust Bearing



BD2

Rated Speed	:	6000 rpm
Max. Inlet Pressure	:	455 Psig / 32 kg/cm ² g
Max. Inlet Temperature	:	750°F / 400°C
Max. Exhaust Pressure	:	70 Psig / 05 kg/cm ² g
Max. Output	:	4023 HP / 3000 kw

Silent Features

- Minimum six Rateau stages
- Electronic Governor or Hydro Mechanical of Belliss Make
- Spherically mounted Bearings with Thrust Pad
- Carbon Ring Glands
- Three Hand Valves for part load efficiency
- Replaceable Nozzles
- Replaceable Rotor Wheels



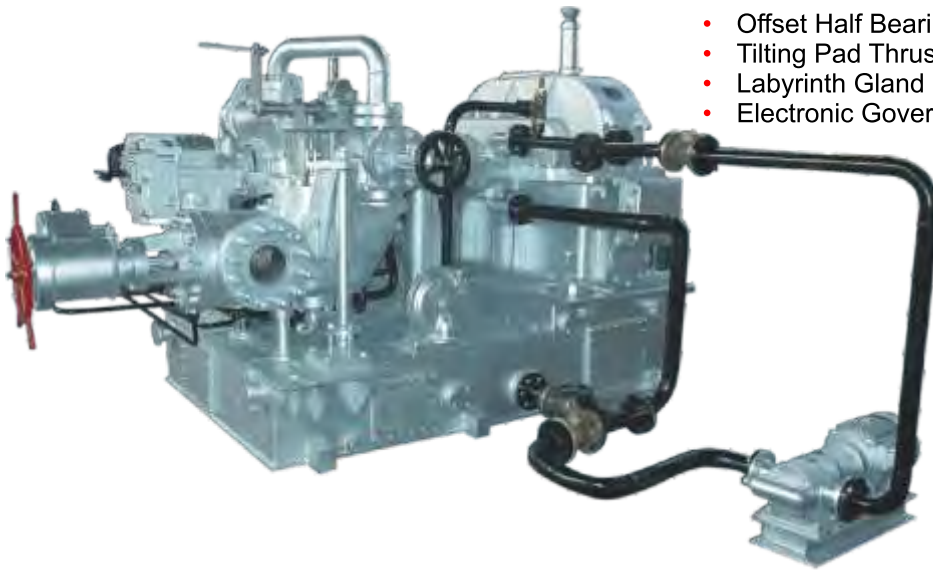
MULTISTAGE BACK PRESSURE TURBINES

SBP350

Rated Speed	:	10250 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	842°F / 450°C
Max. Exhaust Pressure	:	100 Psig / 07 kg/cm ² g
Max. Output	:	4023 HP / 3000 kw

Salient Features

- Throttle control governing
- One Hand Valve
- First stage usually Curtis
- Rotor from solid Forging
- Nozzle welded in Diaphragms
- Fir Tree type Root Blades
- Offset Half Bearings
- Tilting Pad Thrust Bearing
- Labyrinth Gland
- Electronic Governor

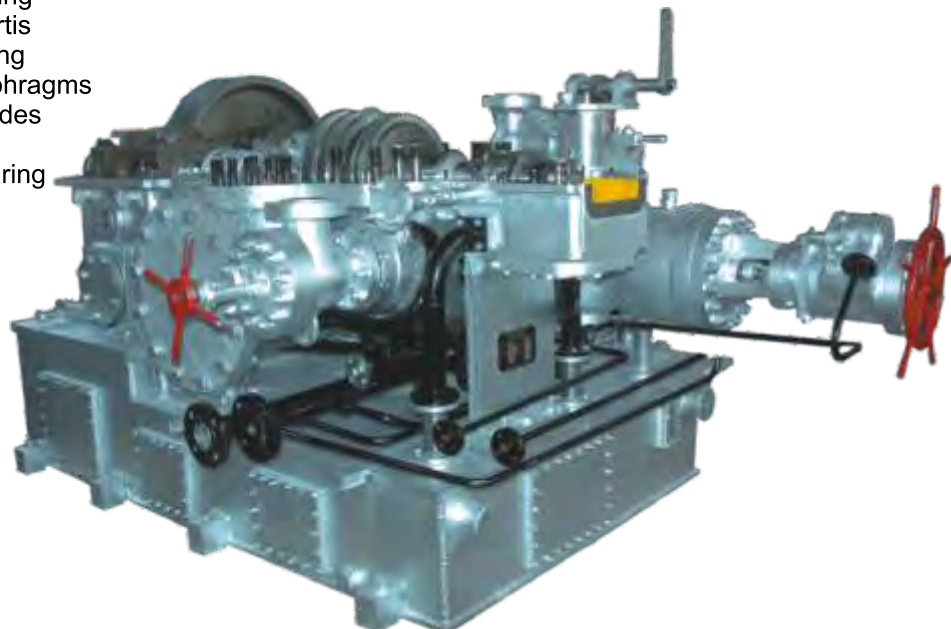


SBP 450/450X

Rated Speed	:	8500 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	900°F / 480°C
Max. Exhaust Pressure	:	115 Psig / 08 kg/cm ² g
Max. Output	:	10730 HP / 8000 kw

Salient Features

- Nozzle control governing
- First stage usually Curtis
- Rotor from solid Forging
- Nozzle welded in Diaphragms
- Fir Tree type Root Blades
- Offset Half Bearings
- Tilting Pad Thrust Bearing
- Labyrinth Gland
- Electronic Governor
- Multi Valve Control





MULTISTAGE BACK PRESSURE TURBINES

SBP 560/560X

Rated Speed	:	7000 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	900°F / 480°C
Max. Exhaust Pressure	:	100 Psig / 08 kg/cm ² g
Max. Output	:	17500 HP / 13000 kw

Salient Features

- Nozzle control governing
- First stage usually Curtis
- Solid Rotor Forging
- Nozzle welded in Diaphragms
- Fir Tree type Root Blades
- Offset Half Bearings
- Tilting Pad Thrust Bearing
- Labyrinth Gland
- Electronic Governor



HES14/37A/37M

Maximum Operating Parameters

Rated Speed	:	10250 RPM.
Max. Inlet Pressure	:	900 Psig / 64 kg/cm ² g
Max. Inlet Temperature	:	910°F / 490°C
Max. Exhaust Pressure	:	100 Psig / 08 kg/cm ² g
Max. Output	:	8050 HP / 6000 KW

Salient Features

- Nozzle control governing
- Solid Rotor Forging
- Electronic Governor
- Offset Half type bearings
- Labyrinth Gland
- Nozzle welded into Diaphragms
- Fir Tree type Root Blade
- Tilting Pad Thrust Bearing
- All Rateau stages
- Multi Control Valve (Option)



MULTISTAGE CONDENSING TURBINES

HEN 22/24

Rated Speed	:	7000 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	842°F / 450°C
Vacuum	:	To Suit
Max. Output	:	5370 HP / 4000 kw
Number of Stage	:	1 Curtis + 7 Rateau

HEN 22/630

Rated Speed	:	8500 rpm
Max. Inlet Pressure	:	650 Psig / 45 kg/cm ² g
Max. Inlet Temperature	:	842°F / 450°C
Vacuum	:	To Suit
Max. Output	:	8050 HP / 6000 kw
Number of Stage	:	1 Curtis + 7 Rateau

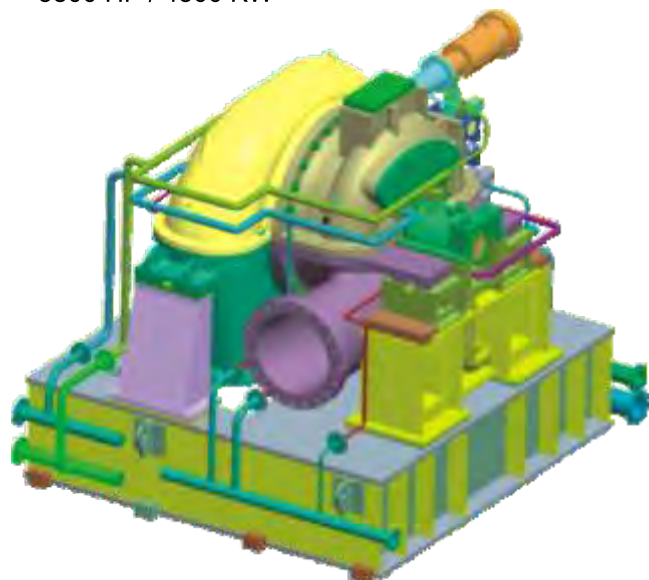
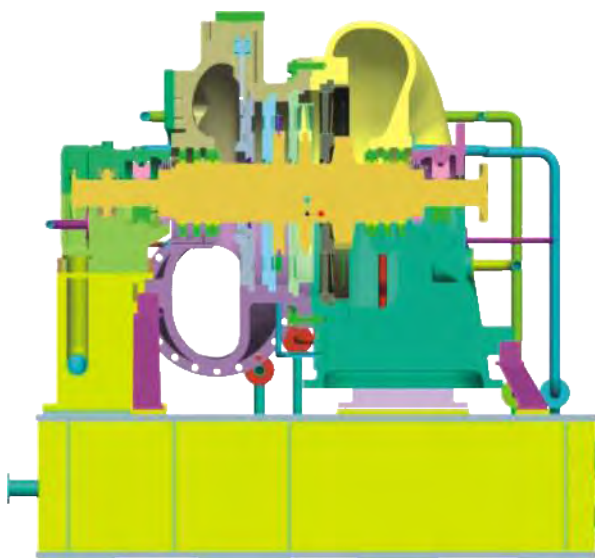
Salient Features

- Stiff Rotor
- Circumferential Fir Tree Root Blades
- Labyrinth Glands
- Tilting Pad Thrust Bearing
- Hydro Mechanical or Electronic Governor
- Shell and Tube type surface Condenser
- Low Vacuum Trip
- Diaphragms of welded construction



LPHSC 630/LPHSC 800S

Rated Speed	:	6500 rpm
Max. Inlet Pressure	:	21 Psig / 1.5 kg/cm ² g
Max. Inlet Temperature	:	302°F / 150°C
Vacuum	:	To Suit
Max. Output	:	5800 HP / 4300 KW





Belliss

Belliss Group

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Regional offices: Pune (Western region), Chennai (Southern region)

Agents: USA (Compressor & Turbine Services, LLC), Australia (GS Energy), Vietnam (Trung An Trading)